

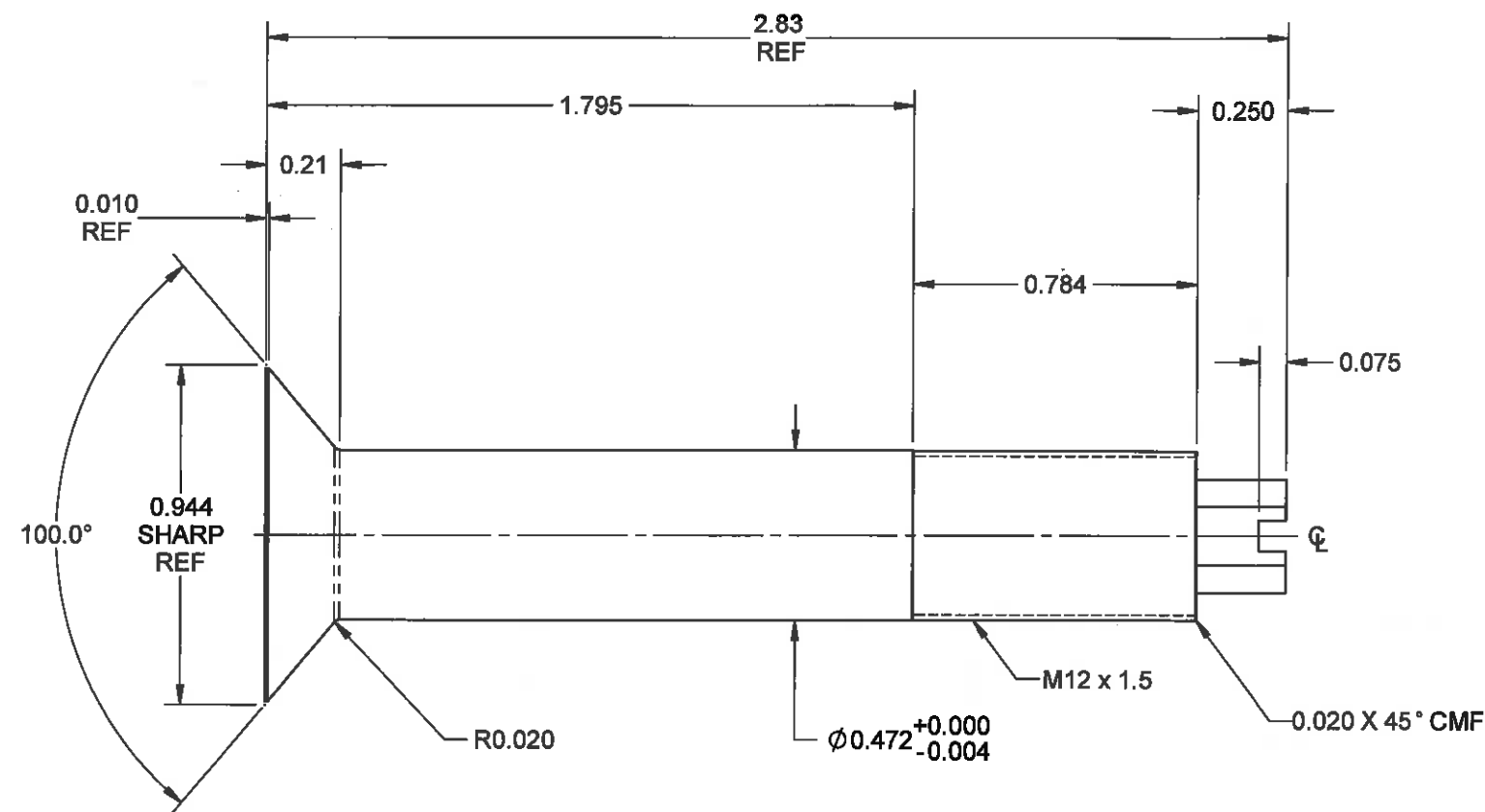
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**D5910-1 BOLT, COUNTERSUNK** 7 8

**NOTES:**

- 1) MATERIAL: AISI 4340 ROUND BAR PER AMS 6484  
MIN Ft<sub>u</sub> = 166 KSI Ft<sub>u</sub> (ROCKWELL C38 OR BRINELL 352)  
REF DART SPEC M4340R
- 2) FINISH: ZINC COATING PER ASTM B633, SC 3, TYPE 2 (BLACK CHROMATE CONVERSION COATING)
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 SECTION 6.7
- 7) DIMENSIONAL LIMITS APPLY AFTER COATING
- 8) PART IS SYMMETRIC ABOUT CENTERLINES
- 9) WEIGHT: ~0.17 LBS

**RELEASED**

2021 JAN 08

H3 ECR 2020-31

APPROVED

A		NEW ISSUE		SAD	20.09.30
REV.		DESCRIPTION		BY	DATE
DESIGN		JGB	<div>DART AEROSPACE LTD</div> <div>HAWKESBURY, ONTARIO, CANADA</div>		
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CHECKED		RF	DRAWING NO.		REV. A
MFG. APPR.		JFS	D5910		SHEET 1 OF 1
APPROVED		CP	TITLE		SCALE
DE APPR.		DS	BOLT, COUNTERSUNK		NTS
DATE		COPYRIGHT ©2020 BY DART AEROSPACE LTD			
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